

- Setup without adjustment
- For food and beverage industry thanks to surface finishing <  $0.8 \mu m$
- ATEX approvals (ξx)



Type 8111 can be combined with...







Type 2712 Globe control valve with TopControl





Type 8644

Valve islands with electronic I/O

The 8111 is a vibrating level switch for liquids,

using a tuning fork for level detection.

It is designed for industrial use in areas of process technology and can be used in liquids. Typical applications are overfill or dry run protection.

Depending on the version it is also used for monitoring or control of levels in hazardous environments, even for combustible liquids, gases, fogs or vapours.

Due to the simple and rugged measuring system, the 8111 is virtually unaffected by the chemical and physical features of the liquid. It works even under unfavourable conditions such as turbulence, air bubbles, foam generation, buildup or varying products.

General data				
Materials Housing / Cover / Seal ring Wetted parts Tuning fork and process fitting Process seal	PBT, Stainless steel 316L (1.4404) / PC / EPDM Stainless steel 316L (1.4435) Klingersil C 4400			
Weight	approx. 890 g			
Electrical connections	1 or 2 cable glands M20 x 1.5 (depends on output version)			
Process fitting	Thread G, NPT 3/4", G, NPT 1" or Clamp 2"			
Surface finishing quality	Ra < 3.2 μm (thread) / Ra < 0.8 μm (Clamp)			
Viscosity dynamic	0.110000 mPa.s (requirement: with density 1)			
Density	0.5 2.5 g/cm³ (selected by DIP switch) or 0.7 2.5 g/cm³			
Fluid temperature	-50+150°C (-58+302°F)			
Fluid pressure	-1+64 bar (-14.51+928.64 PSI)			
Measurement deviation Hysteresis Delay time / Frequency	Approx. 2 mm with vertical installation Approx. 500 ms / Approx. 1200 Hz			
Output	Double relay output or Namur output			
Environment				
Ambient temperature	-40+70°C (-40+158°F) (Operating); -40+80°C (-40+176°F) (Storage)			



Electrical data - Sensor with rela	ay output			
Output	Relay (DPDT), 2 floating spdts			
Power supply	20253 V AC, 50/60 Hz or 2072 V DC			
	(at U > 60 V DC the ambient temperature must be max. 50 °C (122°F))			
Power consumption	18 VA (AC); approx. 1.3 W (DC)			
Turn-on voltage	min.: 10 mV; max.: 253 V AC, 253 V DC			
Switching current	min.: 10 μA; max.: 5 A (AC), 1 A (DC)			
Breaking capacitance	max. 1250 VA, 50 W			
Modes (adjustable)	A = max. detection or overfill protection B = min. detection or dry run protection			
Delay time	when immersed: 0.5 s when laid bare: 1 s			
Electrical data - Sensor with NA	MUR output			
Output	2 wire current modulation according to NAMUR			
Power supply Voltage supply Open-circuit voltage	via connection to an interface according to NAMUR IEC 60947-5-6, approx. 8.2 V $\rm U_{\rm o}$ approx. 8.2 V			
Short-circuit current	I <sub>U</sub> approx. 8.2 mA			
Current consumption Falling characteristic Rising characteristic Fault signal	$\geq 2.2$ mA (blade uncovered) / $\leq 1.0$ mA (blade covered) $\leq 1.0$ mA (blade uncovered) / $\geq 2.2$ mA (blade covered) $\leq 1.0$ mA			
Necessary processing system	NAMUR processing system acc. to IEC 60947-5-6 (EN50227/DIN19234)			
Modes (NAMUR output adjustable to	Min.: rising characteristics (High current when immersed)			
falling or rising characteristics)	Max.: falling characteristics (Low current when immersed)			
Standards and approvals				
Protection	IP66/IP67 with M20 x 1.5 gland mounted and tightened			
Overvoltage category	III			
Protection class	I (relay output); II (NAMUR output)			
Standards EMC Security ATEX <sup>1)</sup> NAMUR	EN61326 EN61010-1 EN50014; EN50020; EN50284 IEC 60947-5-6 (EN 50227)			
Specifications Ex				
🖾 - Protection	Categories 1/2 G, 2G			
🖘 - Certification	Ex ia IIC T6			
Conformity specifications <sup>1)</sup> Power supply Ui Short circuit rating li Power limitation Pi Ambient temperature Internal capacity Ci Internal inductivity Li	20 V 103 mA 516 mW -40+85°C (-40+185°F) (depend on categories) negligible negligible			

<sup>1)</sup> homologation certificate PTB 07 ATEX 2004X

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## Target applications with type 8111

#### **Chemical industry - solvents**



Beside the continuous level measurement, level detection is a main safety characteristic for storage tanks.

Many modern sensors for continuous level measurement, however, are approved as overfill protection system, but a second, physically different measuring principle offers optimum safety and redundancy.

Thanks to the manifold application possibilities, the Type 8111 vibrating level switch is ideal for all applications concerning stock-keeping of liquids. A number of electrical and mechanical versions ensures simple integration into existing processing systems.

## Advantages:

- various electrical versions
- product-independent
- universal level detection for all liquids.

#### **Chemical industry - reactors**



Thanks to the manifold application possibilities, the Type 8111 vibrating level switch is ideal for all applications concerning stock-keeping of liquids. A number of electrical and mechanical versions ensures simple integration into existing processing systems.

#### Advantages:

- various electrical versions
- product-independent
- completely gas-tight
- high reliability
- universal level detection for all liquids.

### Water/sewage water plants



Chemicals are required for sewage water treatment. They are used for precipitation. Phosphate and nitrate are sedimented and separated. For the sludge treatment and neutralization, acids and solvents are stored apart from lime water and ferric chloride.

These substances are subject to the regulations for water-endangering substances. Therefore overfill protection systems must be mounted on storage tanks.

To avoid overfilling of vessels with toxic products, sensors for level detection are an important safety element.

#### Advantages:

high reproducibility

### Food processing industry



The processes in food processing tanks such as e.g. for milk have a high demand to the installed technology. High pressures and temperatures are caused during sterilization and cleaning of the tanks. The installed level sensors must meet the requirements of the hygienic construction. The harmlessness of all wetted materials must be proven and optimum cleanability must be ensured by hygiene-technical design.

The Type 8111 is installed for level detection and as dry run protection system. The tuning fork is highly polished for the use in sensitive foodstuffs such as milk.

#### Advantages:

- universal level detection for all liquids.
- high resistance sensor materials
- adjustment and maintenance-free

### Principle of operation

The tuning fork is piezoelectrically energised and vibrates at its mechanical resonance frequency of approx. 1200 Hz. When the tuning fork is submerged in the product, the frequency changes. This change is detected by the integrated oscillator and converted into a switching command.

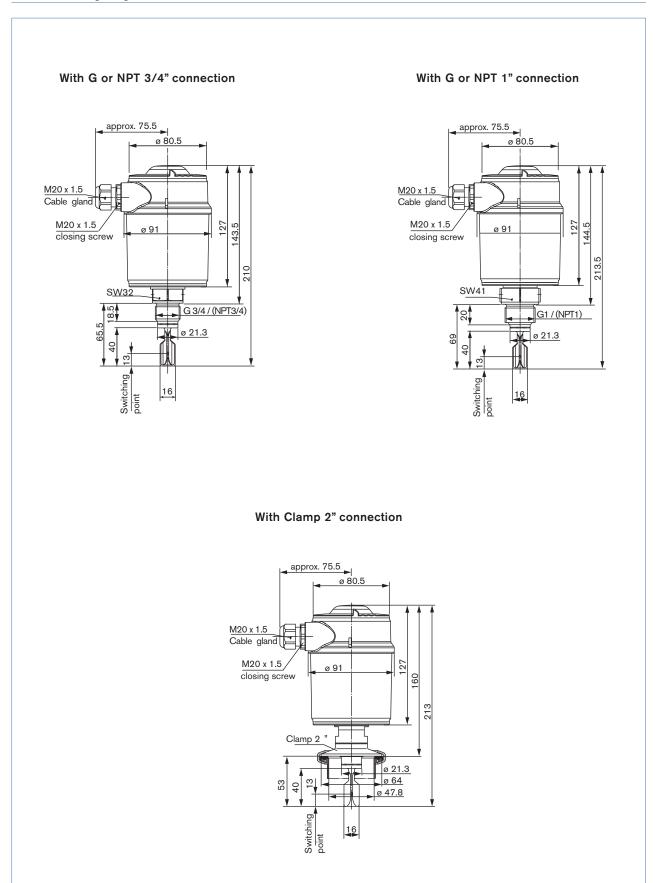
The integrated fault monitoring detects the following faults:

- interruption of the connection cable to the piezoelectric elements
- extreme material wear on the tuning fork
- break of the tuning fork
- absence of vibration.

If one of these faults is detected or in case the power supply fails, the electronics takes on a defined switching condition, e.g. the output transistor blocks (safe condition).



# Dimensions [mm]





# Ordering chart for the vibrating level switch Type 8111

Output	Power	Process	Electrical	Item no.
Double relay (DPDT) , 2 floating spdts	2072 V DC / 20250 V AC (5 A)	G 3/4"	2 cable glands M20 x 1.5	558 110
		NPT 3/4"	2 cable glands M20 x 1.5	558 111
		G 1"	2 cable glands M20 x 1.5	558 112
		NPT 1"	2 cable glands M20 x 1.5	558 113
		Clamp 2"	2 cable glands M20 x 1.5	558 114
Namur signal - Ex version ATEX approval	8.2 V DC - via an intrinsic safety interface with NAMUR input	G 3/4"	1 cable gland M20 x 1.5	558 115
		G 1"	1 cable gland M20 x 1.5	558 116

# Further versions on request

### Port connection

Clamp 1"; 1"1/2 DIN 11851 Flange SMS

Neumo BioControl®



ECTFE, enamel, Hastelloy C4 or PFA for flange connection



# Hygienic version

 $Ra < 0.8 \; \mu m$  for G or NPT threaded connection  $Ra < 0.3 \ \mu m$  for Clamp connection



# Ordering chart accessories

Description	Item no.
Set with 2 reductions M20 x 1.5 / NPT1/2" + 2 neoprene flat seals for cable gland + 2 screw-plugs M20 x 1.5	551 782



Vibrating level s	switch Type 811	1 - request	for quotation		Note
Please fill in and send	d to your local Bürkert	Sales Centre*	with your inquiry or order.		You can fil the fields in the PDF before pri
Company:			Contact person:		out the fo
Customer No.:			Department:		
Address:			Tel. / Fax.:		
Postcode / Town:			E-mail:		
Vibrating level switch					
	Quantity:		Desired del	ivery date:	
■ Process fitting con	nection:				
External thread	G 3/4"		■ NPT 3/4"		
	☐ G 1"		□ NPT 1"		
Clamp	1"	1"1/2	2 <sup>n</sup>		
Flange	☐ DN 25	☐ DN 40	☐ DN 50		
DIN 11851	☐ DN 25	☐ DN 32	☐ DN 40	☐ DN 50	
SMS 1145	☐ DN 38	☐ DN 51			
■Special rugosity	No		$\square$ Yes with Ra ext. = 0.8 $\mu$ m	Yes with Ra ext. = 0	.3 μm
■ Output signal and power supply	Double relay and 20253 V AC - 20	72 V DC	NAMUR and 815 V DC		
■ ATEX approval only with Namur Outpu	☐ Yes		□ No		

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<sup>\*</sup> To find your nearest Bürkert facility, click on the orange box  $\rightarrow$