

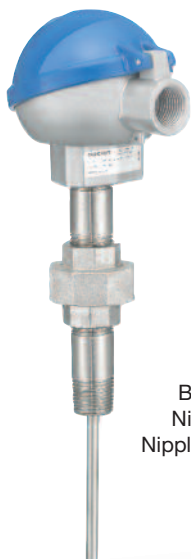
Type AR20 RTDs & AT20 Thermocouples for Industrial Processes



Ex d head w
Nipple-Union-
Nipple extension



Interior View
Ex d head



BUZ head w
Nipple-Union-
Nipple lag extension



Interior View
BUZ head

APPLICATIONS

- *Process temperature measurements for liquefied natural gas systems, and power generation systems.*
- *Exhaust gas temperature measurements for hazardous environments.*
- *Reactor measurements in petrochemical*

DESCRIPTION

The Ashcroft AT20 and AR20 temperature sensor assemblies provide accurate temperature measurements for applications that are located in hazardous environments. Each temperature sensor assembly consists of a spring loaded temperature sensor, magnesium oxide, MgO, insulated insert, connection head and lag extension. The assembly may also include an optional terminal block for wiring and/or transmitters.

Thermocouple assemblies are manufactured to either to IEC 60584-2 or ANSI MC 96.1 and RTDs assemblies are manufactured to IEC 60751.

SPECIFICATIONS

- Ashcroft Series:** AT20 & AR20
- Insert Stem Diameter:**
3 mm, 4.5 mm, 6 mm, 8mm, 1/8", 3/16", 1/4"
- Stem Length:**
Minimum: 0.05 m/2 in.
Maximum: 100 m/3937 in.
- Sensor Type & Measuring Range:**
AR20 RTDs
Pt 100 -200 to +600°C
Pt 1000 -40 to +600°C
AT20 Thermocouples
Type J -40 to +750°C
Type E -200 to +800°C
Type K -200 to +1100°C
Type N -200 to +1100°C
- Wiring Configuration**
AR20 RTDs
2 wire
3 wire
4 wire
AT20 Thermocouple
2 wire
- Optional Approvals (pending)**
IEC 60079-1
ATEX: Ex ia IIC T6 Gb
IECEX: Ex ia IIC T6 Ga
EC 60079-11
ATEX: Ex ia IIC T6 Ga
IECEX: Ex ia IIC T6 Ga
- Accuracy Class:**
AR10 RTDs (IEC 60751)
Class A: $\pm(0.15 + 0.0020 * |t|^{(1)})$
Class B: $\pm(0.30 + 0.0050 * |t|^{(1)})$
1/2 Class B: $\pm(0.15 + 0.0025 * |t|^{(1)})$
1/3 Class B: $\pm(0.10 + 0.0017 * |t|^{(1)})$

AT20 Thermocouples (IEC 60584-2)

	Type J	Type K	Type T	Type E	Type N
Class 1	$\pm 1.5^\circ\text{C}$ or $\pm 0.0040 * t ^{(1)}$	$\pm 1.5^\circ\text{C}$ or $\pm 0.0040 * t ^{(1)}$	$\pm 0.5^\circ\text{C}$ or $\pm 0.0040 * t ^{(1)}$	$\pm 1.5^\circ\text{C}$ or $\pm 0.0040 * t ^{(1)}$	$\pm 1.5^\circ\text{C}$ or $\pm 0.0040 * t ^{(1)}$
Class 2	$\pm 2.5^\circ\text{C}$ or $\pm 0.0075 * t ^{(1)}$	$\pm 2.5^\circ\text{C}$ or $\pm 0.0075 * t ^{(1)}$	$\pm 1.0^\circ\text{C}$ or $\pm 0.0075 * t ^{(1)}$	$\pm 2.5^\circ\text{C}$ or $\pm 0.0075 * t ^{(1)}$	$\pm 2.5^\circ\text{C}$ or $\pm 0.0040 * t ^{(1)}$
Class 3	N/A	$\pm 2.5^\circ\text{C}$ or $\pm 0.0040 * t ^{(1)}$	$\pm 1.0^\circ\text{C}$ or $\pm 0.0150 * t ^{(1)}$	$\pm 2.5^\circ\text{C}$ or $\pm 0.0150 * t ^{(1)}$	$\pm 2.5^\circ\text{C}$ or $\pm 0.0150 * t ^{(1)}$

AT20 Thermocouples (ANSI MC 96.1)

	Type J	Type K	Type T	Type E	Type N
Standard	$\pm 2.2^\circ\text{C}$ or $\pm 0.0075 * t ^{(1)}$	$\pm 2.2^\circ\text{C}$ or $\pm 0.0075 * t ^{(1)}$	$\pm 1.0^\circ\text{C}$ or $\pm 0.0075 * t ^{(1)}$	$\pm 1.7^\circ\text{C}$ or $\pm 0.0050 * t ^{(1)}$	$\pm 2.2^\circ\text{C}$ or $\pm 0.0040 * t ^{(1)}$
Special	$\pm 1.1^\circ\text{C}$ or $\pm 0.0040 * t ^{(1)}$	$\pm 1.1^\circ\text{C}$ or $\pm 0.0040 * t ^{(1)}$	$\pm 0.5^\circ\text{C}$ or $\pm 0.0040 * t ^{(1)}$	$\pm 1.0^\circ\text{C}$ or $\pm 0.0040 * t ^{(1)}$	$\pm 1.1^\circ\text{C}$ or $\pm 0.0040 * t ^{(1)}$

(1) Absolute temperature in °C

Type AR20 RTDs Part Number Coding

1. TYPE

ITEM	DESCRIPTION
1	Standard
3	Ex ia IIC T6 Ga
D	Ex d IIC T6 Gb

2. STEM DIAMETER (e)

ITEM	DESCRIPTION
3	3 mm
4	4.5 mm
6	6 mm
8	8 mm
R	1/8"
S	3/16"
T	1/4"

3. SENSOR

ITEM	DESCRIPTION
1	Pt 100
2	Pt 1000

4. ACCURACY CLASS

ITEM	DESCRIPTION
A	Class A
B	Class B
C	1/2 Class B
D	1/3 Class B

5. SENSING ELEMENT

ITEM	DESCRIPTION
A	-50 to +400°C
B	-200 to +600°C
D	Vibration resistant

6. WIRING CONFIGURATION

ITEM	DESCRIPTION
A	Single, 2 wire
B	Single, 3 wire
C	Single, 4 wire
D	Double, 2 wire
E	Double, 3 wire
F	Double, 4 wire

7. STEM MATERIAL

ITEM	DESCRIPTION
A	AISI 316L SS

8. HEAD TYPE

ITEM	DESCRIPTION
B	DIN B, Aluminum Alloy, IP66
D	BUZ, Aluminum Alloy, IP68
E	BUZH, Aluminum Alloy, IP68
F	Ex d, Aluminum Alloy, IP66
G	SCCI, 316 SS, IP67
N	SCCA, Aluminum Alloy, IP67

9. HEAD MOUNTING CONNECTION

ITEM	DESCRIPTION
2	1/2 NPT Female
N	3/4 NPT Female
M	M20 x 1.5
A	M20 x 1.5 adapter
P	Pg 16

10. CABLE GLAND

ITEM	DESCRIPTION
0	None
P	Polyamide PA, for unarmored cable
L	Nickel plated brass, for unarmored cable
M	Nickel plated brass, single seal for armoured cable
N	Nickel plated brass, double seal for armoured cable
S	Stainless steel, for unarmored cable
T	Stainless steel, single seal for armoured cable
U	Stainless steel, double seal for armoured cable

11. LAG EXTENSION LENGTH (T)

ITEM	DESCRIPTION
T	(min. 0.05- max. 1 m) M (min. 2-max. 39 in.) E

12. LAG EXTENSION TYPE

ITEM	DESCRIPTION
H6	Nipple AISI 316 T = 0.04 m
H7	Nipple AISI 316 T = 0.1 m
H9	Nipple AISI 316 T = customer specified
J7	Nipple-Union-Nipple, AISI 316 SS T = 0.12 m
J9	Nipple-Union-Nipple, AISI 316 SS T = customer specified
LH	Telescopic lag extension, AISI 316 SS T = 0.13 m to 0.2 m
00	No lag extension, no plug
40	No lag extension with plug

13. PROCESS CONNECTION

ITEM	DESCRIPTION
R3	1/2 NPT male thread
C3	1/2 NPT male compression fitting, AISI 316
00	No process connection

14. SENSOR MOUNTING BLOCK

ITEM	DESCRIPTION
0	Ceramic terminal block
1	Transmitter
2	Ceramic terminal with transmitter
3	No terminal block with flying leads

15. APPROVALS

ITEM	DESCRIPTION
0	None
A	ATEX
X	IECEx

16. CALIBRATION REPORT

ITEM	DESCRIPTION
00	None
3P	3 point report for single sensor
5P	5 point report for single sensor
3D	3 point report for double sensor
5D	5 point report for double sensor

17. NOMINAL LENGTH (S)

ITEM	DESCRIPTION
S	(min. 0.05-max. 100 m) M (min. 2-max. 3937 in.) E

18. OPTIONS

ITEM	DESCRIPTION
NH	Metal Tag

AR20	1	3	1	A	A	A	A	B	M	0	T0.05M	H9	R3	1	X	3P	S0.20M	XNH
	[1]	[2]	[3]	[4]	[5]	[6]	[7]	[8]	[9]	[10]	T[11]	[12]	[13]	[14]	[15]	[16]	S[17]	[18]
Model Type (AR20)	Type (1) (3) (D)	Stem Diameter (3) (4) (6) (8) (R) (S) (T)	Sensor (1) (2)	Accuracy Class (A) (B) (C) (D)	Sensing Element (A) (B) (D)	Wiring Config. (A) (B) (C) (D) (E) (F)	Stem Material (A)	Head Type (B) (D) (E) (F) (G) (N)	Head Mounting (2) (N) (M) (A) (P)	Cable Gland (0) (P) (L) (N) (S) (T) (U)	Lag Extension Length (T)	Lag Extension Type (H6) (H7) (H9) (J7) (J9) (LH) (00) (40)	Process Connection (R3) (C3) (00)	Sensor Mounting Block (0) (1) (2) (3)	Approvals (00) (A) (X)	Calibration Report (00) (3P) (5P) (3D) (5D)	Nominal Length (S)	Options (NH)

All specifications are subject to change without notice.
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Ashcroft Inc., 250 East Main Street, Stratford, CT 06614 USA
Tel: 203-378-8281 • Fax: 203-385-0408
email: info@ashcroft.com • www.ashcroft.com

Type AT20 Thermocouples Part Number Coding

1. TYPE

ITEM	DESCRIPTION
1	Standard
3	Ex ia IIC T6 Ga
D	Ex d IIC T6 Gb

2. STEM DIAMETER (e)

ITEM	DESCRIPTION
3	3 mm
4	4.5 mm
6	6 mm
8	8 mm
R	1/8"
S	3/16"
T	1/4"

3. SENSOR

ITEM	DESCRIPTION
E	Type E (-200 to +800°C)
J	Type J (-40 to +750°C)
K	Type K (-200 to +1100°C)
N	Type N (-200 to +1100°C)

4. ACCURACY CLASS

ITEM	DESCRIPTION
1	Class 1, IEC 60584-2
2	Class 2, IEC 60584-2
3	Class 3, IEC 60584-2
A	Standard, ANSI MC 96.1
B	Special, ANSI MC 96.1

5. SENSING ELEMENT

ITEM	DESCRIPTION
1	Insulated
2	Grounded
3	Insulated with vibration resistance
4	Grounded with vibration resistance

6. WIRING CONFIGURATION

ITEM	DESCRIPTION
1	Single
2	Double

7. STEM MATERIAL

ITEM	DESCRIPTION
1	AISI 316 SS
3	Inconel 600

8. HEAD TYPE

ITEM	DESCRIPTION
B	DIN B, Aluminum Alloy, IP66
D	BUZ, Aluminum Alloy, IP68
E	BUZH, Aluminum Alloy, IP68
F	Ex d, Aluminum Alloy, IP66
G	SCCI, 316 SS, IP67
N	SCCA, Aluminum Alloy, IP67

9. HEAD MOUNTING CONNECTION

ITEM	DESCRIPTION
2	1/2 NPT Female
N	3/4 NPT Female
M	M20 x 1.5
A	M20 x 1.5 adapter
P	Pg 16

10. CABLE GLAND

ITEM	DESCRIPTION
0	None
P	Polyamide PA, for unarmored cable
L	Nickel plated brass, for unarmored cable
M	Nickel plated brass, single seal for armoured cable
N	Nickel plated brass, double seal for armoured cable
S	Stainless steel, for unarmored cable
T	Stainless steel, single seal for armoured cable
U	Stainless steel, double seal for armoured cable

11. LAG EXTENSION LENGTH (T)

ITEM	DESCRIPTION
T	(min. 0.05- max. 1 m) M (min. 2-max. 39 in.) E

12. LAG EXTENSION TYPE

ITEM	DESCRIPTION
H6	Nipple AISI 316 T = 40 mm
H7	Nipple AISI 316 T = 100 mm
H9	Nipple AISI 316 T = customer specified
J7	Nipple-Union-Nipple, AISI 316 SS T = 120 mm
J9	Nipple-Union-Nipple, AISI 316 SS T = customer specified
LH	Telescopic lag extension, AISI 316 SS T = 125 m to 200 mm
00	No lag extension, no plug
40	No lag extension with plug

13. PROCESS CONNECTION

ITEM	DESCRIPTION
R3	1/2 NPT male thread
C3	1/2 NPT male compression fitting, AISI 316
00	No process connection

14. SENSOR MOUNTING BLOCK

ITEM	DESCRIPTION
0	Ceramic terminal block
1	Transmitter
2	Ceramic terminal with transmitter
3	No terminal block with flying leads

15. APPROVALS

ITEM	DESCRIPTION
0	None
A	ATEX
X	IECEx

16. CALIBRATION REPORT

ITEM	DESCRIPTION
00	None
3P	3 point report for single sensor
5P	5 point report for single sensor
3D	3 point report for double sensor
5D	5 point report for double sensor

17. NOMINAL LENGTH (S)

ITEM	DESCRIPTION
S	(min. 0.05-max. 100 m) M (min. 2-max. 3937 in.) E

18. OPTIONS

ITEM	DESCRIPTION
NH	Metal Tag

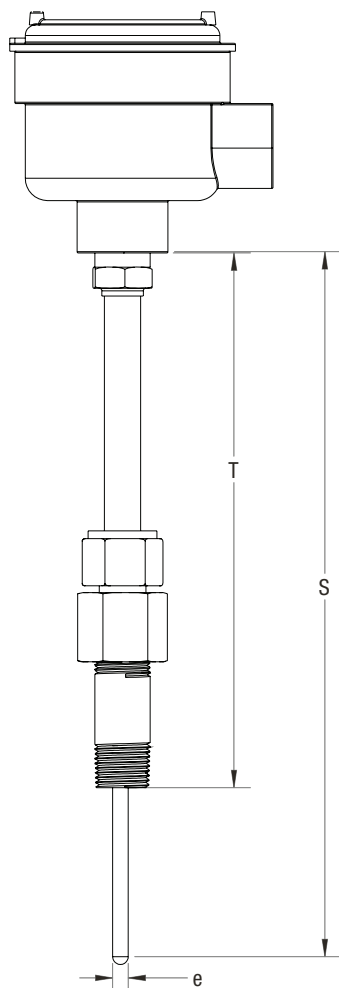
AT20	1	3	E	1	1	1	1	B	M	0	T0.05M	H9	Q3	1	X	3P	S0.20M	XNH
Model Type (AT20)	Type (1) (3) (D)	Stem Diameter (3) (4) (6) (8) (R) (S) (T)	Sensor (E) (J) (K) (N)	Accuracy Class (1) (2) (3) (A) (B)	Sensing Element (1) (2) (3) (4)	Wiring Config. (1) (2)	Stem Material (1) (3)	Head Type (B) (D) (E) (F) (G) (N)	Head Mounting (2) (N) (M) (A) (P)	Cable Gland (0) (P) (L) (N) (S) (T) (U)	Lag Extension Length (T)	Lag Extension Type (H6) (H7) (H9) (J7) (J9) (LH) (00) (40)	Process Connection (R3) (C3) (00)	Sensor Mounting Block (0) (1) (2) (3)	Approvals (0) (A) (X)	Calibration Report (00) (3P) (5P) (3D) (5D)	Nominal Length (S)	Options (NH)
	[1]	[2]	[3]	[4]	[5]	[6]	[7]	[8]	[9]	[10]	[11]	[12]	[13]	[14]	[15]	[16]	[17]	[18]

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Ashcroft Inc., 250 East Main Street, Stratford, CT 06614 USA
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email: info@ashcroft.com • www.ashcroft.com

Type AR20 RTDs & AT20 Thermocouples

Dimension Drawing



e = Stem Diameter
T = Lag Extension Length
S = Nominal Length

World Headquarters

Ashcroft Inc.
250 E. Main Street
Stratford, CT 06614-5145 U.S.A.
Tel: (203) 378-8281
Fax: (203) 385-0408
email: info@ashcroft.com
www.ashcroft.com

International Operations

Brazil

Willy Instrumentos de Medicao e
Controle Ltda.
Rua Joao Pessoa, 620
09520-000
Sao Caetano Do Sul-Sao Paulo-Brazil
Tel: 55-11-4224-7402
Fax: 55-11-4224-7477
email: contato@ashcroft.com
www.ashcroft.com.br

China

Ashcroft Instruments (Suzhou) Co., Ltd.
1508 Lin-hu Avenue
Ascendas Lin-hu Industrial Square
Wujiang Fenhui Economic Zone
Wujiang China, 215211
Tel: 011-86-512-6326-9101
Fax: 011-86-512-6326-9106
www.ashcroft.com

Germany

Ashcroft Instruments GmbH
Postfach 11 20, D-52490
Baesweiler, Germany
Max-Planck-Strasse 1, D-52499
Baesweiler, Germany
Tel: 49-2401-8080
Fax: 49-2401-808 125
email: sales@ashcroft.com
www.ashcroft.eu

Mexico

Ashcroft Instruments Mexico, S.A. de C.V.
General Mariano Arista No. 54 Nave 8
Col. Argentina Poniente
Deleg. Miguel Hidalgo
11230 Mexico City, Mexico
Tel: 525-550-82-3030
Fax: 525-550-82-3027
email: jmendieta@ashcroft.com.mx

Saudi Arabia

AARICO
P.O. Box 12031
Jubail Industrial City 31961
Kingdom of Saudi Arabia
Tel: 966-3-341-0278
Fax: 966-3-341-7624
email: anil@aarico.net
www.ashcroft-alrushaid.com

Singapore

Ashcroft Instruments Singapore Pte. Ltd.
Block 1004 Toa Payoh North
#07-15/17
Singapore 318995
Tel: 65-6252-6602
Fax: 65-6252-6603
email: John.Wong@ashcroft.com.sg

United Kingdom

Ashcroft Instruments Limited
Cambridge Office
Unit 17 & 18 William James House
Cowley Road
Cambridge CB4 0WX
Tel: 44-0-1223-395500
Fax: 44-0-1223-395501
email: sales@ashcroftuk.com

Venezuela

Manufacturas Petroleras Venezolanas S.A.
KM7 Carretera A
El Mojan Calle 18
#15B355 Zona
Ind. Norte Sector Canchancha
Maracaibo Edo Zulia Venezuela
Tel: 58-261-757-9070
Tel: 58-261-742-4372
Fax: 58-261-757-9461
email: contactenos@mapvensa.com
www.mapvensa.com

