

INSTALLATION & MAINTENANCE INSTRUCTIONS

DESCRIPTION / IDENTIFICATION

The QBS stainless steel series valve uses Proportion- Air closed loop technology for Pressure control. It gives an output pressure proportional to an electrical command signal input.

The QB1 is a complete closed loop system consisting of valves, manifold, housing and electronic controls. Pressure is controlled by the use of two solenoid valves. One valve functions as inlet control, the other as exhaust. The pressure output is measured by an internal pressure transducer and provides a feedback signal to the electronic controls. This feedback signal is compared with the command signal input. A difference between the two signals causes one of the solenoid valves to open, allowing flow in or out of the system.

The QB2 is similar to the QB1 but uses a second feedback loop. In addition to the internal pressure transducer, the QB2 receives an electrical signal from an external sensing device. This primary feedback signal is compared against the command signal input. This comparison is then summed with the internal pressure transducer signal. The gain of the circuit is such that priority is given to the external feedback signal. A difference between the command signal and the feedback signal causes one of the solenoid valves to be activated.

A monitor output is provided for the system measurement. All QB valves come standard with an analog voltage monitor output. QB1 monitor output is an amplified signal from the internal pressure transducer. QB2 monitor output is a buffered signal from the primary external transducer connected to the QB2.

Before you get started, please read these warnings

- ◆ Examine the product. Ensure that you received what you ordered.
- ◆ Read this guide first before you start and save it for later use.
- ◆ You must have a good understanding of what the adjustments are on this product before using them.
- ◆ All compressed air and power should be shut off before installing, removing or performing maintenance on this product.
- ◆ Installation and use of this product should be under the supervision and control of properly qualified personnel in order to avoid the risk of injury or death.

INSTALLATION

1. Apply a small amount of anaerobic sealant (provided) to the male threads of the in-line filter supplied with valve. **CAUTION: USE ONLY THE THREAD SEALANT PROVIDED. OTHER SEALANTS SUCH AS PTFE TAPE AND PIPE DOPE CAN MIGRATE INTO THE FLUID SYSTEM CAUSING FAILURES.**
2. Install the in-line filter into the port labeled IN on QB valve.
3. For vacuum or vacuum through positive pressure units, the vacuum supply should be connected to the exhaust port of the QBX.
4. Connect supply line to the in-line filter port. Connect device being controlled to port labeled OUT on QB valve.
5. Mount valve accordingly.
6. The valve can be mounted in any position without affecting performance. Mounting bracket QBT-01 (ordered separately) can be used to attach valve to a panel or wall surface.
7. Proceed with electrical connections.

QBS
with SS Manifold



SPECIFICATIONS

ELECTRICAL

SUPPLY VOLTAGE	15-24 VDC
SUPPLY CURRENT	250 mA
COMMAND SIGNAL	0-10 VDC 4-20 mA
COMMAND SIGNAL IMPEDANCE	VDC=4.75 KΩ Current=100 Ω
VOLTAGE MONITOR SIGNAL	0-10 VDC @ 20 mA
CURRENT MONITOR SIGNAL	4-20 mA Sinking (sourcing opt)

MECHANICAL

PRESSURE RANGES	Full Vacuum - 500 psig (760 mmHg (Vac) - 34 Bar)
OUTPUT PRESSURE†	0-100% of range
FLOW RATE	1.2 SCFM @ 100 psig inlet (34 L/min @ 6.89 Bar)
Cv CAPACITY	0.04
Min CLOSED END VOLUME	1 in ³
PORT SIZE	1/8" NPT
FILTRATION RECOMMENDED	20 Micron (included)
LINEARITY/HYSTERESIS	±0.2% F.S. BFSL
REPEATABILITY	±0.05% F.S.
ACCURACY	±0.25% F.S.

WETTED PARTS ‡

ELASTOMERS	Fluorocarbon
MANIFOLD	Stainless Steel or Aluminum
VALVES	Nickel Plated Brass
PRESSURE TRANSDUCER	Stainless Steel

PHYSICAL

OPERATING TEMPERATURE	32-158°F (0-70°C)
WEIGHT	1.4 lb. (0.64 kg)
PROTECTION RATING	NEMA 4
HOUSING	Aluminum
FINISH	Black Anodized

† Pressure ranges are customer specified. Output pressures other than 100% are available. ‡ Others available

QB1S

MONITOR SIGNAL CONFIGURATIONS

ELECTRICAL CONNECTIONS

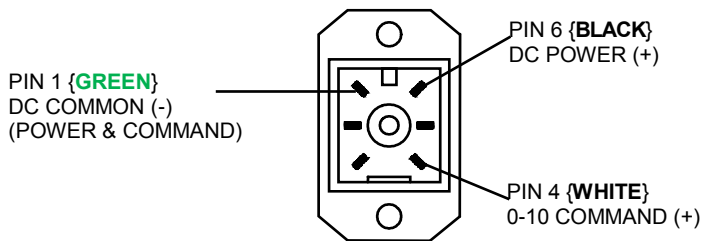
1. Turn off all power to valve.
2. Identify the valve's command input and analog output using the calibration card included in the package and the ordering information section on the last page of this sheet.
3. Proceed to the appropriate section corresponding to the type of valve being installed.

NOTE: ALL COLOR CODES RELATE TO THE FACTORY WIRED QBT POWER CORD.

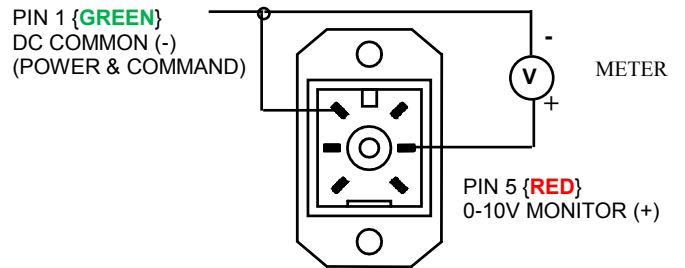
COMMAND SIGNAL CONFIGURATIONS

VOLTAGE COMMAND VALVES (E)

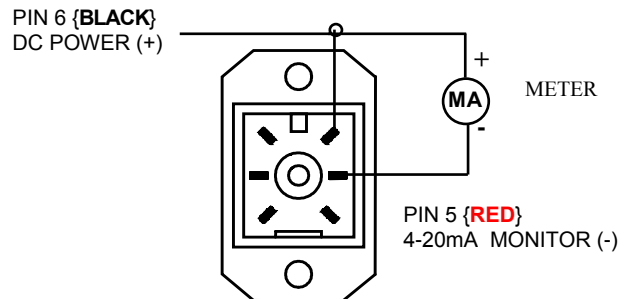
All voltage command QB's use common mode voltage, meaning the DC Common pin (Pin 1) is the common reference for both power and command. Pin 1 is used as both the command signal common and power supply common. The following diagram shows the proper connections.



Voltage Monitor (IE or EE)

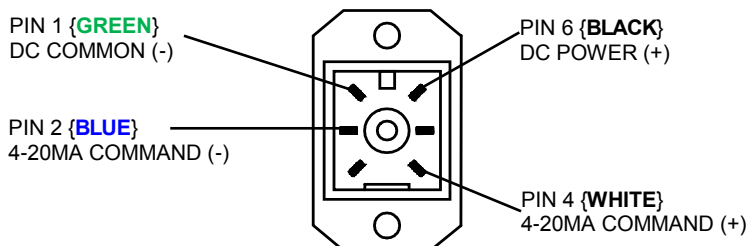


CURRENT sinking Monitor (EC or IC)

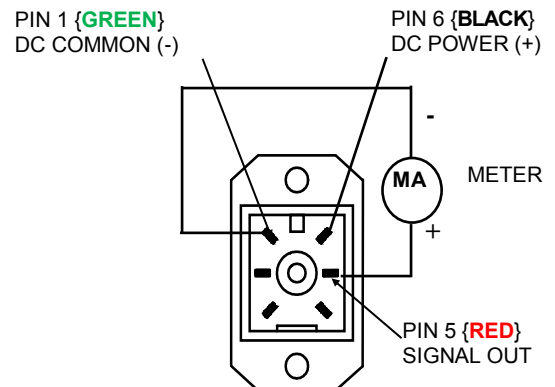


CURRENT COMMAND VALVES (I)

All current command QB's use a differential current loop scheme (not isolated), meaning current flow is from Pin 4 to Pin 2 on the QB valve. Some applications may require the common of the power supply that provides loop power for the 4-20mA command to be tied to power supply common. The following diagram shows the correct connection for conventional current flow.



CURRENT sourcing Monitor (ES or IS)



QB2S

ELECTRICAL CONNECTIONS

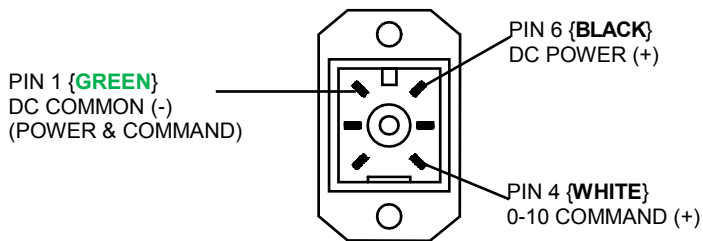
1. Turn off all power to valve.
2. Identify the valve's command input and analog output using the calibration card included in the package and the ordering information section on the last page of this sheet.
3. Proceed to the appropriate section corresponding to the type of valve being installed.

NOTE: ALL COLOR CODES RELATE TO THE FACTORY WIRED QBT POWER CORD.

COMMAND SIGNAL CONFIGURATIONS

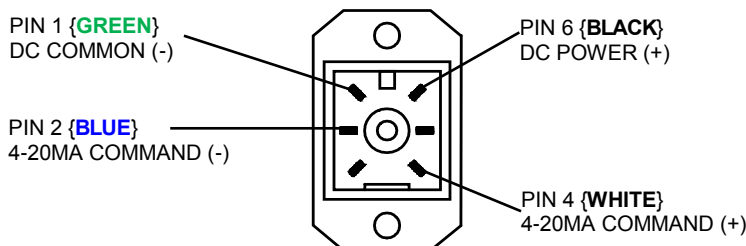
VOLTAGE COMMAND VALVES (E)

All voltage command QB's use common mode voltage, meaning the DC Common pin (Pin 1) is the common reference for both power and command. Pin 1 is used as both the command signal common and power supply common. The following diagram shows the proper connections.



CURRENT COMMAND VALVES (I)

All current command QB's use a differential current loop scheme (not isolated), meaning current flow is from Pin 4 to Pin 2 on the QB valve. Some applications may require the common of the power supply that provides loop power for the 4-20mA command to be tied to power supply common. The following diagram shows the correct connection for conventional current flow.

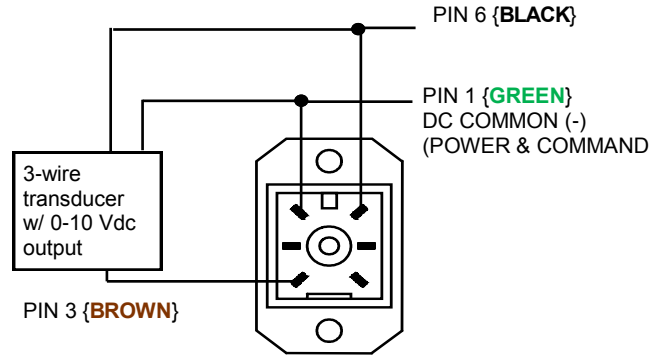


QB2S SECOND LOOP CONNECTIONS

All QB2 valves are *designed to accept a 0-10 volt second loop input signal, unless ordered with special option code S230 (4-20 mA second loop input)*. Reference the following wiring diagrams for details.

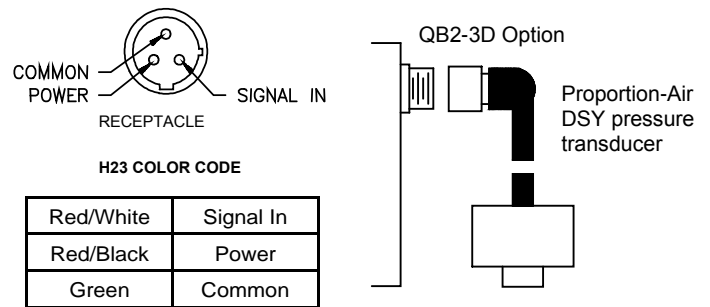
Standard QB2 valves

Second loop signal is wired into the main electrical connector.



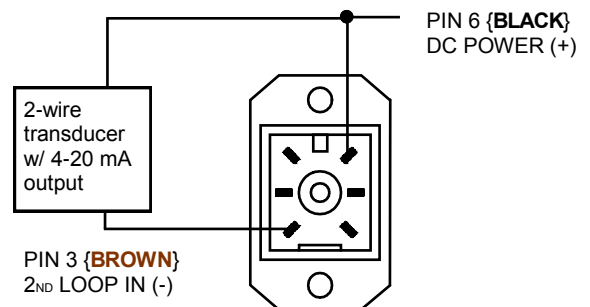
QB2S with 3D Option

Second loop signal is plugged into auxiliary receptacle on opposite side.



QB2S with C2 Option (mA 2nd loop feedback)

QB2-C2 Option Valves



RE-CALIBRATION PROCEDURE

All QBS control valves come calibrated from the factory by trained personnel using precision calibration equipment. The QBS valve is a closed loop control valve using a precision electronic pressure sensor. Typical drift is less than 1% over the life of the product. If your QBS valve appears to be out of calibration by more than 1%, it is not likely to be QBS. Check the system for plumbing leakage, wiring and electronic signal levels. Verify the accuracy of your measuring equipment before re-calibrating. Consult factory if you have any questions or require assistance. If the QBS valve needs re-calibration, use the procedure described below:

QB1 VALVES

1. Identify the inputs and outputs of the valve using the model number of the valve, calibration card included with the valve, and the information provided in this sheet.
2. Connect a precision measuring gage or pressure transducer to the OUT port of the QBS.
NOTE: THERE MUST BE A CLOSED VOLUME OF AT LEAST 1 CU. IN. (17 CC) BETWEEN THE VALVE OUTLET AND THE MEASURING DEVICE FOR THE VALVE TO BE STABLE.
3. Connect the correct supply source to the IN port of the QBS, making sure the pressure does not exceed the rating for the valve (See Table 1).
4. Locate the plastic calibration access cap on top of the QBS valve and completely remove it. Located underneath are two adjustment trimpots, Zero "Z" and Span "S". See figure 1 for pots location.
5. NOTE: Only use this step if your device is totally out of calibration. If it is slightly out of calibration, omit this step and move on to paragraph 6. Using a small screwdriver, turn both trimpots 15 turns clockwise. Then turn both trimpots 7 turns counterclockwise. This will put the QBS roughly at mid-scale.
6. Make correct electrical connections as noted. Make sure there is a proper meter in place to measure the command input to the QBS.
7. Set the electrical command input to MAXIMUM value.
8. Adjust the SPAN pot until MAXIMUM desired pressure is reached (clockwise *increases* pressure).
9. Set the electrical command input to MINIMUM value.
10. Adjust the ZERO pot until MINIMUM desired pressure is reached (clockwise *increases* pressure).
11. Repeat ZERO and SPAN adjustments, which interact slightly, until QB1 valve is calibrated back to proper range. Step 6 - 9.
12. If at any time during the calibration procedure the QB control valve oscillates or becomes unstable for more than one second, turn the HYSTERESIS potentiometer (see Figure 1 for location) counter-clockwise until the oscillation stops, then turn it one more complete turn (same direction).
13. Replace calibration access cap.

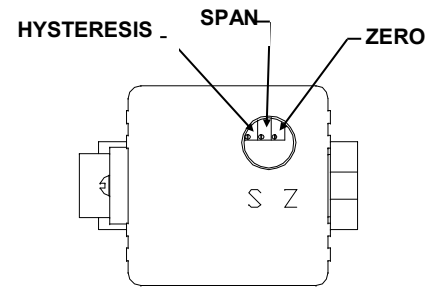


Figure 1

QB2 VALVES

This section assumes there is a properly scaled and calibrated transducer for use as 2nd loop feedback signal. For information on re-calibrating Proportion-Air DS series pressure transducers see DS Installation guide.

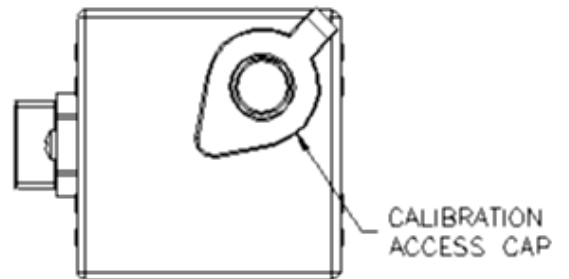
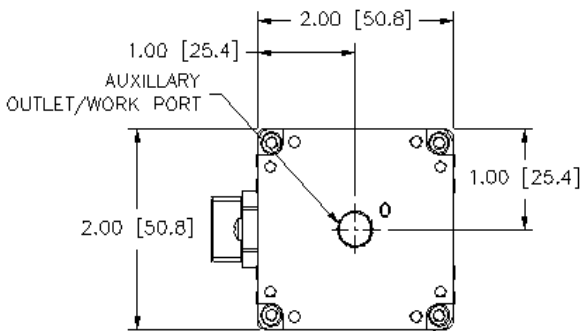
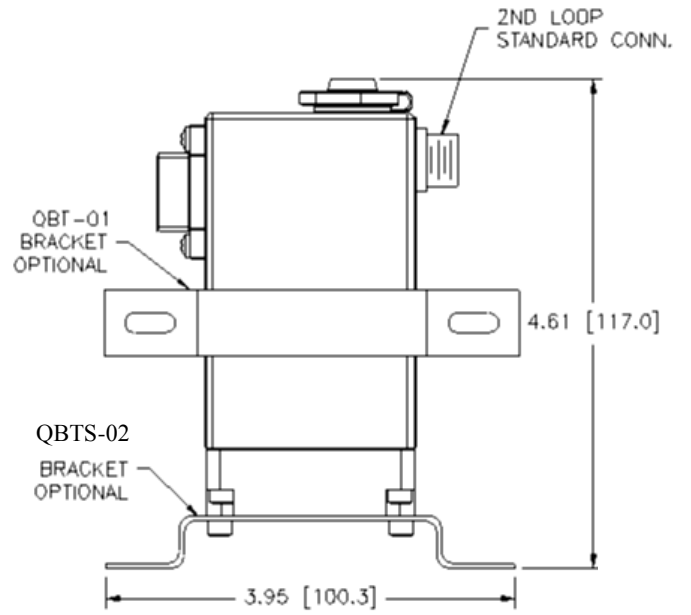
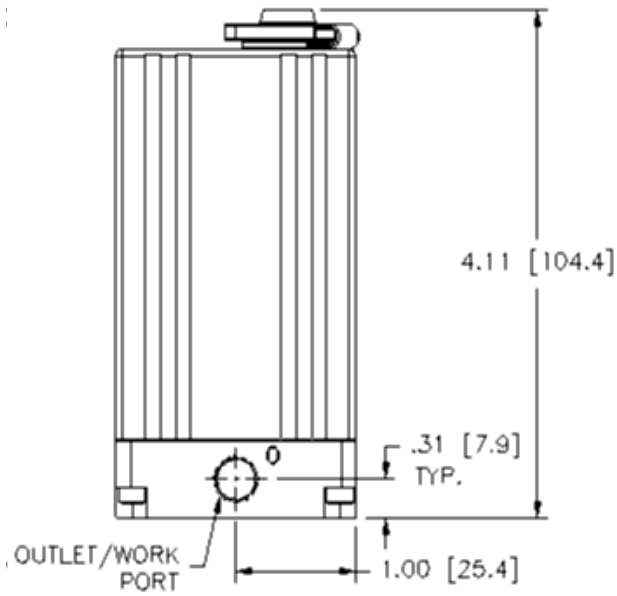
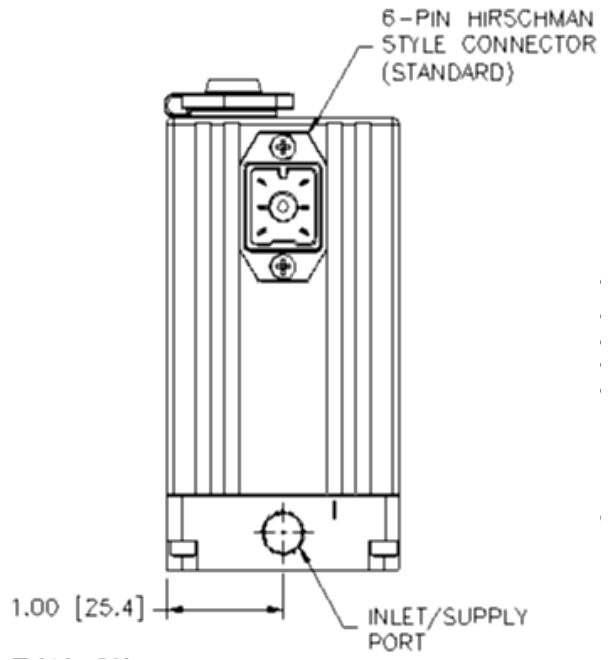
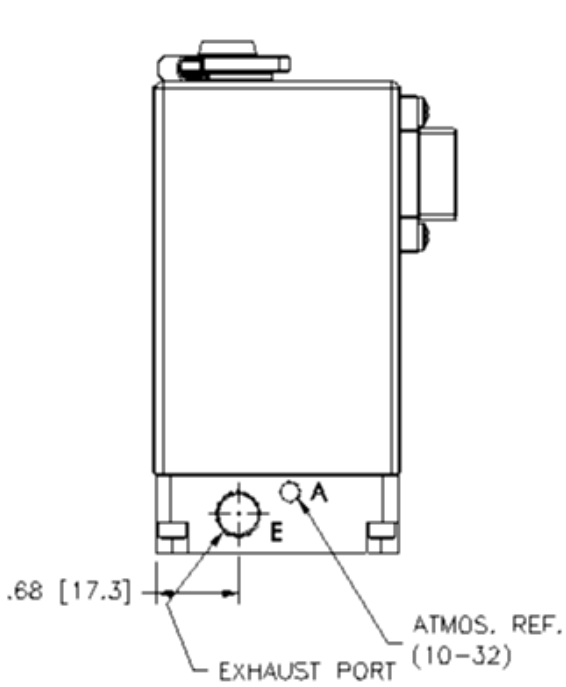
1. Follow, in order, steps 1-5 as noted in the section titled QB1 VALVES .
2. Make correct electrical connections as noted. Make sure there is a proper meter in place to measure the command input to the QB2. Make sure the 2nd loop signal is connected.
3. Set the electrical command input to MAXIMUM value.
4. Adjust the SPAN pot until MAXIMUM desired pressure is reached (clockwise *increases* pressure).
5. Set the electrical command input to MINIMUM value.
6. Adjust the ZERO pot until MINIMUM desired pressure is reached (clockwise *increases* pressure).
7. Repeat ZERO and SPAN adjustments, which interact slightly, until QB2 valve is calibrated back to proper range. Steps 3 - 6.
8. If at any time during the calibration procedure the QB control valve oscillates or becomes unstable for more than one second, turn the HYSTERESIS potentiometer (see Figure 1 for location) counter-clockwise until the oscillation stops, then turn it one more complete turn (same direction).
9. Replace calibration access cap.

RATED INLET PRESSURE FOR STANDARD QBS VALVES

TABLE 1

MAX. calibrated pressure	Max. inlet pressure
Vacuum up to 10 psig (0.69 bar)	Consult Factory
10.1 up to 30 psig (0.70 up to 2 bar)	35 psig (2.4 bar)
31 up to 100 psi (2.1 up to 7 bar)	110 psig (7.6 bar)
101 up to 175 psig (7 up to 12 bar)	190 psig (13 bar)
176 up to 300 psig (12.1 up to 20.7 bar)	330 psig (22.8 bar)
301 up to 500 psig (20.8 up to 34.5 bar)	550 psig (37.9 bar)

DIMENSIONS



QB	1	S	S	N	I	S	Z		P	435	PS	G	O2
	1		2	3	4	5	6	7	8	9	10	11	OPTIONS

Section Reference

1	Type
1	Single Loop
2	Dual Loop

2	Manifold Material
A	Anodized Aluminum
S	303 Stainless Steel
B	Nickel-Plated Brass*
*Includes O2 Cleaning	

3	Thread Type
N	NPT
P	BSPP

4	Input Signal Range
E	0 to 10 VDC
I	4 to 20 mA DC
K	0 to 5 VDC
V	1 to 5 VDC*
*Requires V for Monitor Signal (#5)	

5	Output Signal Range
X	No Monitor
E	0 to 10 VDC
K	0 to 5 VDC*
V	1 to 5 VDC* ¹
C	4 to 20 mA DC (Sinking)
S	4 to 20 mA DC (Sourcing)
*Requires E, I or K for Input Signal Range (#4)	
* ¹ Requires V for Input Signal Range (#4)	

6	Zero Offset
N	0% Pressure is Below Zero
P	0% Pressure is Above Zero
Z	0% Pressure is Zero (Typical)

7	Zero Offset Pressure
Typical is 0% - If greater than 30% of full scale pressure (#9 below), please consult factory.	
*If Z for Zero Offset, Please Leave this Section (#7) Blank	

8	Full Scale Pressure Type
P	100% Pressure is Above Zero

9	Full Scale Pressure
Must be between 50 and 500 psig	

10	Pressure Unit (no additional fee - all)		
PS	PSI	Inches Hg	IH
MB	Millibars	Inches H ₂ O	IW
BR	Bar	Millimeters H ₂ O	MW
KP	Kilo-pascal	Kilograms/cm ²	KG
MP	Mega-pascal	Torr (Requires A for Unit of Measure #11)	TR
MH	Millimeters Hg	Centimeters H ₂ O	CW
PA	Pascal		

11	Pressure Unit of Measure
A	Absolute Pressure
G	Gauge Pressure

Safety Precautions



Please read all of the following Safety Precautions before installing or operating any Proportion-Air, Inc. equipment or accessories. To confirm safety, be sure to observe 'ISO 4414: Pneumatic Fluid Power - General rules relating to systems' and other safety practices.



Warning

Improper operation could result in serious injury to persons or loss of life!

- PRODUCT COMPATIBILITY**
Proportion-Air, Inc. products and accessories are for use in industrial pneumatic applications with compressed air media. The compatibility of the equipment is the responsibility of the end user. Product performance and safety are the responsibility of the person who determined the compatibility of the system. Also, this person is responsible for continuously reviewing the suitability of the products specified for the system, referencing the latest catalog, installation manual, Safety Precautions and all materials related to the product.
- EMERGENCY SHUTOFF**
Proportion-Air, Inc. products cannot be used as an emergency shutoff. A redundant safety system should be installed in the system to prevent serious injury or loss of life.
- EXPLOSIVE ATMOSPHERES**
Products and equipment should not be used where harmful, corrosive or explosive materials or gases are present. Unless certified, Proportion-Air, Inc. products cannot be used with flammable gases or in hazardous environments.
- AIR QUALITY**
Clean, dry air is not required for Proportion-Air, Inc. products. However, a 40 micron particulate filter is recommended to prevent solid contamination from entering the product.
- TEMPERATURE**
Products should be used with a media and ambient environment inside of the specified temperature range of 32°F to 158°F. Consult factory for expanded temperature ranges.
- OPERATION**
Only trained and certified personnel should operate electronic and pneumatic machinery and equipment. Electronics and pneumatics are very dangerous when handled incorrectly. All industry standard safety guidelines should be observed.
- SERVICE AND MAINTENANCE**
Service and maintenance of machinery and equipment should only be handled by trained and experienced operators. Inspection should only be performed after safety has been confirmed. Ensure all supply pressure has been exhausted and residual energy (compressed gas, springs, gravity, etc.) has been released in the entire system prior to removing equipment for service or maintenance.



Caution

Improper operation could result in serious injury to persons or damages to equipment!

- PNEUMATIC CONNECTION**
All pipes, pneumatic hose and tubing should be free of all contamination, debris and chips prior to installation. Flush pipes with compressed air to remove any loose particles.
- THREAD SEALANT**
To prevent product contamination, thread tape is not recommended. Instead, a non-migrating thread sealant is recommended for installation. Apply sealant a couple threads from the end of the pipe thread to prevent contamination.
- ELECTRICAL CONNECTION**
To prevent electronic damage, all electrical specifications should be reviewed and all electrical connections should be verified prior to operation.

Exemption from Liability

- Proportion-Air, Inc. is exempted from any damages resulting from any operations not contained within the catalogs and/or instruction manuals and operations outside the range of its product specifications.
- Proportion-Air, Inc. is exempted from any damage or loss whatsoever caused by malfunctions of its products when combined with other devices or software.
- Proportion-Air, Inc. and its employees shall be exempted from any damage or loss resulting from earthquakes, fire, third person actions, accidents, intentional or unintentional operator error, product misapplication or irregular operating conditions.
- Proportion-Air, Inc. and its employees shall be exempted from any damage or loss, either direct or indirect, including consequential damage or loss, claims, proceedings, demands, costs, expenses, judgments, awards, loss of profits or loss of chance and any other liability whatsoever including legal expenses and costs, which may be suffered or incurred, whether in tort (including negligence), contract, breach of statutory duty, equity or otherwise.

Warranty

Proportion-Air, Inc. products are warranted to the original purchaser only against defects in material or workmanship for one (1) year from the date of manufacture. The extent of Proportion-Air's liability under this warranty is limited to repair or replacement of the defective unit at Proportion-Air's option. Proportion-Air shall have no liability under this warranty where improper installation or filtration occurred.