

# FLAWSIC600 Gas Flow Meter

## FLAWSIC600 DRU-S

Gas flow meter  
for upstream applications



## Document Information

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### Product

Product name: FLOWSIC600 DRU-S

### Document ID

Title: Addendum to Operating Instructions  
          FLOWSIC600  
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### Original documents

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Please contact the publisher in case of doubt.

### Legal information

Subject to change without notice.

## Glossary

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Abbreviations used in this manual

DRU	Differential Replacement Unit
CBM	Condition Based Maintenance
CPA	Canada Pipeline Accessories
LCD	Liquid Crystal Display
OI	Operating Instructions
LVF	Liquid Volume Fraction
SPU	Signal Processing Unit
TI	Technical Information

## Warning Symbols

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Warning

## Warning levels / Signal words

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### **HAZARD**

Risk or hazardous situation which *will* result in severe personal injury or death.

### **WARNING**

Risk or hazardous situation which *could* result in severe personal injury or death.

### **CAUTION**

Hazard or unsafe practice which *could* result in personal injury or property damage.

### **NOTICE**

Hazard which *could* result in property damage.

## Information Symbols

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Important technical information for this product



Important information on electric or electronic functions



Supplementary information

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# FLWSIC600

## **1 Important Information**

About this document  
For your safety

## 1.1 **About this document**

This document is a supplement of the currently valid Operating Instructions FLOWSIC600 and may only be used in conjunction with them.

Special instructions for FLOWSIC600 DRU-S in this document overwrite related general information in the FLOWSIC600 operating instructions.

## 1.2 **For your safety**

**NOTICE:**

- ▶ Read the corresponding Operating Instructions carefully before using the FLOWSIC600 DRU-S.
- ▶ Special attention must be paid to all safety instructions and warnings for assembly, installation and operation!

# FLWSIC600

## 2 FLWSIC600 DRU-S

Product description  
Wet gas detection (option)  
Installation  
Technical data  
Dimensional drawings

2.1 **Product description**

2.1.1 **Overview**

FLWSIC600 DRU-S is an innovative ultrasonic dual-path gas flow meter for upstream applications based on FLWSIC600.

With its large measuring span FLWSIC600 DRU-S covers a wide flow range that usually requires several orifice plates. Due to its special design FLWSIC600 DRU-S provides reliable measurement performance, with high accuracy without need for a high-pressure flow calibration.

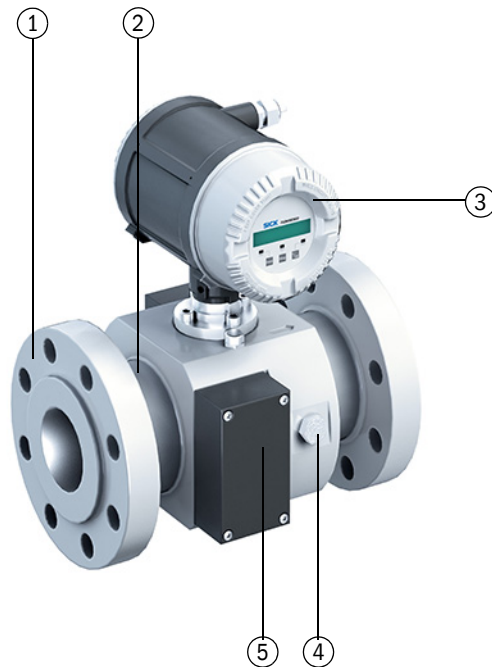
High quality components with superior manufacturing precision and wet-gas robust transducers ensure long-term measurement reliability even in challenging conditions.

FLWSIC600 DRU-S provides advanced diagnostic capabilities for real-time monitoring of the meter and the process. The ultrasonic measurement principle with direct path layout makes FLWSIC600 DRU-S virtually maintenance-free – even with high liquid loads.

For further information, please refer to OI FLWSIC600 chapter 2.

Figure 1

FLWSIC600 DRU-S



- 1 Flange
- 2 Meter body
- 3 SPU
- 4 Pressure tap
- 5 Transducer cover

**Technical modifications to FLWSIC600:**

- Wet-gas robust meter design
- Sensors wet-gas robust
- Full bore meter section
- Diagnostic feature wet gas detection (option)



## 2.2 Wet gas detection (option)

FLWSIC600 DRU-S maintains the diagnostic concept of FLOWIC600 with self-monitoring and User Warnings (refer to OI FLOWIC600 chapter 2.3).

Additionally, the FLOWIC600 DRU-S firmware is equipped with a diagnostic feature for detection of wet gas inside the meter (wet gas detection, patent pending).

The wet gas detection uses real-time monitoring of multiple diagnostic parameters of the FLOWIC600 DRU-S in order to identify wet gas conditions (liquids in the gas stream such as liquid hydrocarbons, water and oil). Liquids in the gas stream are usually undesired in the gas production process and may require appropriate actions such as process optimization or consideration for meter readings.

The wet gas detection typically detects wet gas with more than 0.5% of LVF in continuous gas flow conditions.



Since the wet gas detection uses common standard diagnostic meter parameters, the wet gas warning may be activated in parallel to other user-warnings. In this case, a thorough analysis of the operating and process conditions may be beneficial to find the root cause. Consult SICK for support.

### 2.2.1 Activation of wet gas detection



The wet gas detection feature can be activated via Modbus command (please refer to Short manual modbus FLOWIC600).

### 2.2.2 Signalization of wet gas detection

Table 1 Signalization of wet gas detection

LCD (SPU)	Warning 2008: Wet gas
MODBUS Connection	#5069 (Bit 0x00000200UL) (refer to Short manual modbus FLOWIC600)
Meter logbook	Entry in Warning logbook [2] with time stamp "Wet gas indication" (refer to OI FLOWIC600 chapter 2.4.2).



If the wet gas detection generates a warning frequently, the activation thresholds can be adjusted. Please contact SICK for support.  
It is recommended to set the Warning logbook [2] to rolling in order to avoid rapid filling of logbook in this case.

## 2.3 Installation

### 2.3.1 Mechanical Installation

- ▶ FLOWSIC600 DRU-S is only suitable for unidirectional use.
- ▶ Make sure that the meter is mounted in the correct orientation (→ Fig. 2).The flow direction is marked on the meter body.
- ▶ For further instructions for mechanical installation please refer to OI FLOWSIC600, chapter 3.3.

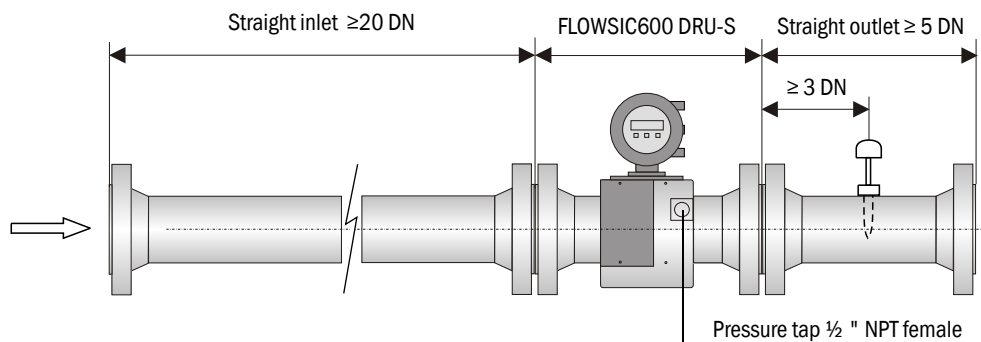


**NOTICE:**

Please note that the default installation instructions for FLOWSIC600 (OI FLOWSIC600, §3.2.2) are not valid for FLOWSIC600 DRU-S.

Figure 2

Installation scheme



### 2.3.2 Electrical Installation

- ▶ The output configuration of FLOWSIC600 DRU-S can be taken from the instrument data-sheet in the manufacturer data record (MDR) and from the wiring diagram inside the rear housing cover.
- ▶ For instructions on the electrical installation please refer to OI FLOWSIC600, chapter 3.4.
- ▶ For connection diagrams please refer to OI FLOWSIC600, chapter 7.4.

2.4

**Technical data**

Table 2

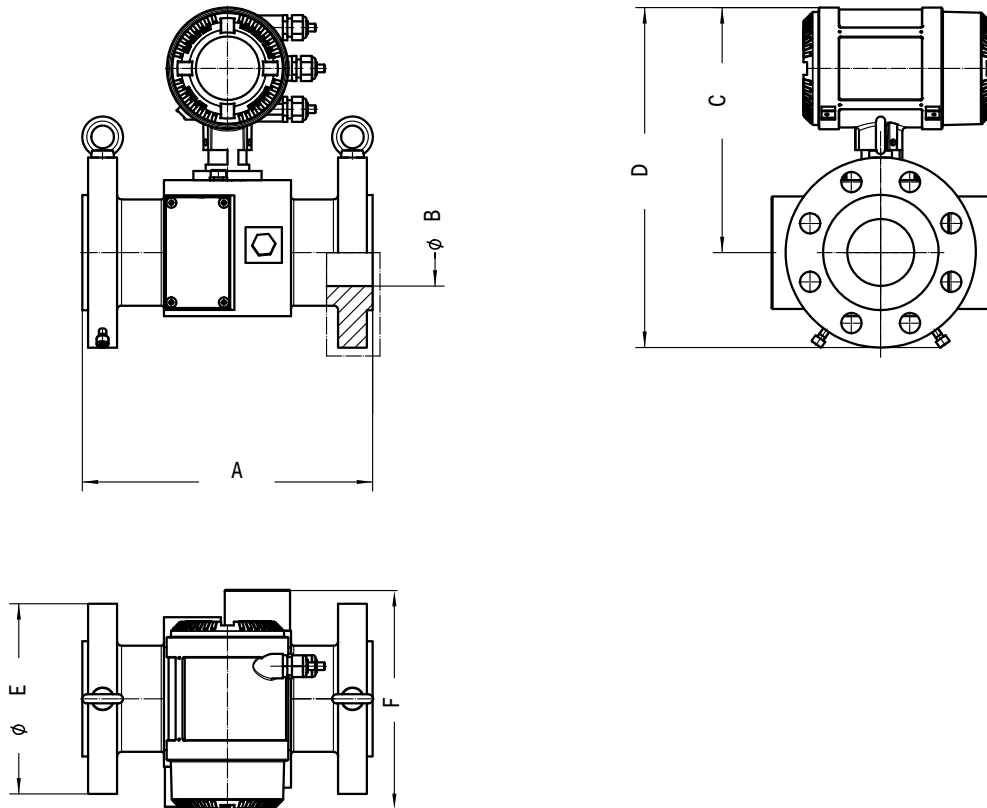
Technical data FLOWSIC600 DRU-S

Meter characteristics and measuring parameters				
Measured values	Volume flow a.c., volume a. c., gas velocity, sound velocity			
Measurement principle	Ultrasonic transit time difference measurement			
Number of measuring paths	2			
Nominal pipe size	2 inch Schedule 80			
Measuring medium	Natural gas			
Measuring ranges <sup>1,2,3</sup>	Volume flow a.c.			
		$Q_{min}$	$Q_t$	$Q_{max}$
	Volume flow [ft <sup>3</sup> /h]	140	1,400	14,000
	Volume flow [m <sup>3</sup> /h]	4	40	400
Repeatability <sup>4</sup>	± 0.2 % of the measured value			
Accuracy <sup>3, 5</sup>	± 2 % from $Q_t$ to $Q_{max}$ (± 4 % from $Q_{min}$ to $Q_t$ )			
Gas temperature	-40 °F ... +212 °F (-40 °C ... +100 °C)			
Operating pressure	70 psi (g) ... 1480 psi (g) at 100 °F (5 bar (g) ... 102.0 bar (g) at 38 °C) 70 psi (g) ... 1350 psi (g) at 212 °F (5 bar (g) ... 93.2 bar (g) at 100 °C)			
Flange connection	ANSI B16.5, Cl.600 RF			
Ambient conditions				
Ambient temperature	-40 °F ... +140 °F (-40 °C ... +60 °C)			
Storage temperature	-40 °F ... +158 °F (-40 °C ... +70 °C)			
Ambient humidity	≤ 95 % Relative humidity			
Approvals				
Ex approvals	NEC/CEC	Class I, Division 1, Group D T4 Class I, Division 2, Group D T4 Ultrasonic transducers intrinsically safe		
Enclosure rating	IP66/IP67			
Outputs and interfaces				
Digital outputs	2 DO and 1 FO: 30 V, 10 mA Passive, galvanically isolated, Open Collector, fmax = 6 kHz (scalable)			
Interfaces	RS-485 (2x, for configuration data output and diagnosis)			
Bus protocol	MODBUS ASCII, MODBUS RTU			
Dimensions and Weight				
Dimensions (W x H x D)	See dimensional drawings			
Weight	77 lbs (35 kg)			
Electrical connection				
Voltage	12 ... 28.8 V DC			
Power consumption	≤ 1 W			
	<sup>1</sup> Below $Q_{min}$ reduced accuracy <sup>2</sup> $Q_{max}$ can be limited by the working pressure and attenuation of the gas medium. <sup>3</sup> Under consideration of installation requirements <sup>4</sup> From $Q_t$ to $Q_{max}$ and under consideration of installation requirements <sup>5</sup> Verified with pipe configurations according to OIML R-137:2012 Annex B (mild)			

2.5 **Dimensional drawings**

Figure 3

FLWSIC600 DRU-S



A	B	C	D	E	F
mm (in).					
250 (9.54)	49.3 (1.94)	252 (9.94)	335 (13.20)	165.1 (6.50)	228 (8.99)



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